



## EPILOG LASER

16371 Table Mountain Parkway

Golden, Colorado 80403

Phone 303-215-9171 - FAX 303-277-9669

www.epiloglaser.com

**Procedure Title:** Replacing the Interlocks

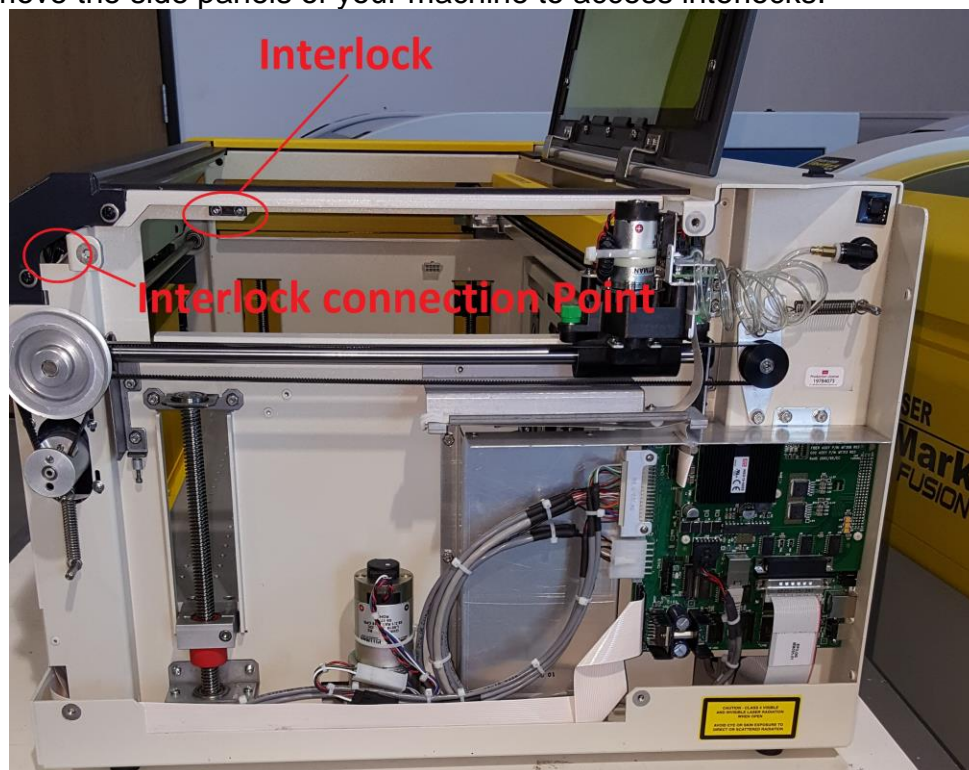
**Machine Type:** FiberMark/Mini/Helix

### Intro:

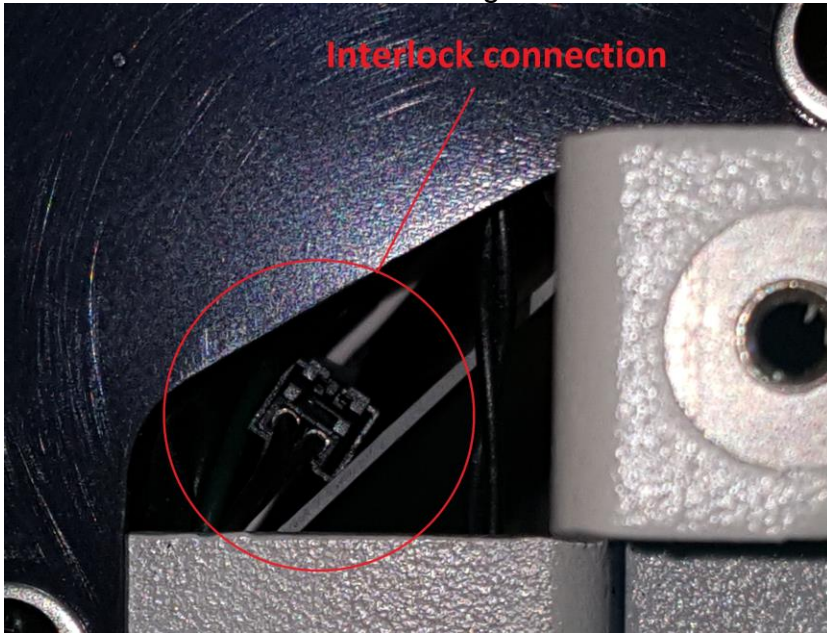
This procedure details steps to replacing the Interlock switch.

### Procedure:

1. Remove the side panels of your machine to access interlocks.



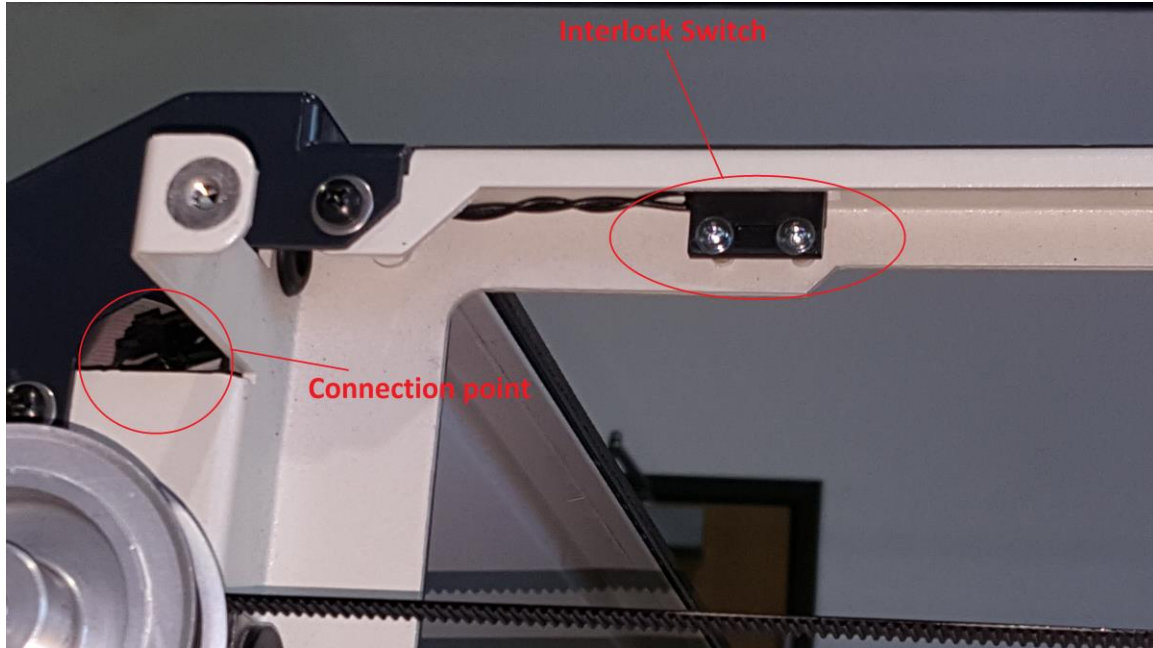
2. Disconnect Interlock from Wiring Harness



3. Remove the nut located on the inside front corner of your engraver to free the interlock wires.



4. Unscrew the 2 screws holding the interlock in place to remove it.



5. Follow steps in reverse to install replacement interlock.

If you have any questions, please contact Epilog's Technical Support  
Phone 303.215.9171  
Fax 303.531.7594  
E-Mail [tech@epiloglaser.com](mailto:tech@epiloglaser.com)